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# SINGHAL PAINTS PRIVATE LIMITED

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## **Dhanush Synthetic Enamel**

Dhanush Synthetic Enamel is suitably formulated to give a smooth glossy and durable hard film at an economical, cost. It is recommended chiefly for interior use and can be easily applied by brush or spray. Its fast drying characteristics, superior flow and levelling properties make it the best choice amongst the economically priced Enamels. It is an ideal Enamel for application on Wood & Steel furniture, toys and for other household uses.

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| • Surfacers to be Painted                                   | :Metal, Wood, Plaster & variety of other Surfacers, which are not subject to outdoor exposure.   |
| • Viscosity of Supply                                       | :90 ± 5 second at 30°C by Ford Cup B 4.  |
| • Shades Available  | :As per Shade Card,  |
| • Viscosity of Application                                  | :(a) Brushing-55 to 60 seconds.<br>:(b) Spraying-30 to 35 seconds at a pressure of 3.5 Kg/CM <sup>2</sup> , 40-50 p. s.i.  |
| • Finish  | :Smooth & Glossy.  |
| • Thinner Recommended                                       | :Turpentine oil  |
| • Primer/Surfacer to be used                                | :For Metals under White & Pastel Shades. Sipcolite White Surfacer for Metal Dhanush Red Oxide Metal Primer RP-7. Sipcolite Red Oxide Zinc Chromate metal Primer RP-5.<br><br>:Wood Sipcolite White Surfacer for wood. Sipcolite Pink Primer/Surfacer for Wood.<br><br>:For Plaster Sipcolite White Surfacer for Cement |
| • Methods of Application                                    | :Brushing, spraying.   |
| • Covering Capacity (on prepared smooth mild steel surface) | :14 to 18 sq. mt/ltr per coat (depending upon the surface and shade used)  |
| • Drying Time   | :Surface Dry-Less than 2 hours Hard Dry - Less than 8 hours (Drying will depend upon the ambient temperature and humidity.)  |
| • Flash Point   | :Above 35 C (95°F)   |

The information given here is given in good faith but without warranty, since conditions of use are beyond our control.

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- Directions for Use

:Ensure that the surface is free from rust, grease, moisture & loose particles. After priming the surface apply Dhanush Enamel. On previously painted surfaces primer is not necessary. Allow overnight drying before application of the second coat.

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