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SINGHAL PAINTS PRIVATE LIMITED

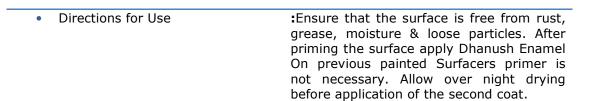
Off: N1-N6 Ancillary Estate Amausi Industrial Area, Nadarganj, Lucknow (UP)-226012 INDIA

Dhanush Synthetic Enamel

Dhanush Synthetic Enamel is suitably formulated to give a smooth glossy and durable hard film at an economical, cost. It is recommended chiefly for interior use and can be easily applied by brush or spray. Its fast drying characteristics, superior flow and levelling properties make it the best choice amongst the economically priced Enamels. It is an ideal Enamel for application on Wood & Steel furniture, toys and for other household uses.

Surfacers to be Painted	:Metal, Wood, Plaster & variety of other
• Surfacers to be Painted	Surfacers, which are not subject to outdoor exposure.
 Viscosity of Supply 	:90 \pm 5 second at 30°C by Ford Cup B 4.
Shades Available	:As per Shade Card,
 Viscosity of Application 	:(a) Brushing-55 to 60 seconds. :(b) Spraying-30 to 35 seconds at a pressure of 3.5 Kg/CM ² , 40-50 p. s.i.
• Finish	:Smooth & Glossy.
Thinner Recommended	:Turpentine oil
Primer/Surfacer to be used	:For Metals under White & Pastel Shades. Sipcolite White Surfacer for Metal Dhanush Red Oxide Metal Primer RP-7. Sipcolite Red Oxide Zinc Chromate metal Primer RP-5. :Wood Sipcolite White Surfacer for wood. Sipcolite Pink Primer/Surfacer for Wood. :For Plaster
Methods of Application	Sipcolite White Surfacer for Cement: Brushing, spraying.
•	5, 1, 7, 5
 Covering Capacity (on prepared smooth mild steel surface) 	
Drying Time	:Surface Dry-Less than 2 hours Hard Dry - Less than 8 hours (Drying will depend upon the ambient temperature and humidity.)
Flash Point	:Above 35 C (95°F)

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